



# **Custom Application Product Guide**



















## Special "AED" Products

We use the acronym "AED" for Application Engineered Design. When a standard unit will not perform in a particular application, a special unit can be designed and built based on the specific requirements to satisfactorily perform the job. In some cases it may be as simple as modifying the arms on a standard unit, while most other applications require a complete custom unit designed solely for the application.

Over the years we have been involved in numerous special applications ranging from handling tires to fully automated pallet transfer systems. Cascade is committed to providing solutions for any material handling application. This booklet captures a majority of the custom products we have designed and produced for special applications worldwide.

Please feel free to contact us with any special requests.





5570 Timberlea Blvd. • Mississauga, Ontario L4W 4M6 • Canada

# cascade CANADA

# **Custom Application Products**

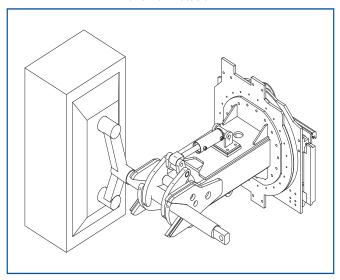
PRODUCT	SECTION
Anode Handlers	1
Bale Clamps	2
Bin Dumpers	3
Block Handling	4
Broke Clamps	5
Buckets	6
Concrete Structure Handlers	7
Drum Handling	8
Fixed Fork Spreaders	9
Foam Handling	10
Forging Clamps	11
Fork Positioners	12
Forward Dumpers	13
Furnace Chargers	14
Glass Panel Handlers	15
Grapple Arm Clamps	16
Inverta-Push	17
Load Extenders	18
Load Stabilizers	19
Load Transfer Systems	20
Marble Slab Handlers	21
Pipe/Pole Hold Down	22
Load Pusher	23
Roll Clamps	24
Roll Scoop	25
Rotators	26
Special Applications	27
Stationary Load Inverters	28
Stationary Mast Stands	29
Tire Handling	30
Train Wheel Handling	31
Turnafork Clamps	32
Turnaload Clamps	33
Upending Clamps	34
Wine/Wooden Barrel Handling	

#### Anode Handler



Specially designed units to handle a variety of shapes and sizes.

CFS 90° Rotation



Insulated Arm "Lexan"



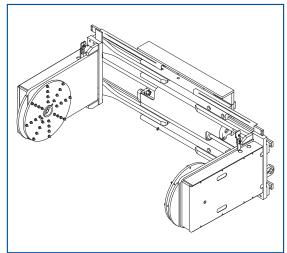
55C-AED-61981 Special Clamp Arm Frame to grab post of Anode





#### 50D-AED-SP

- Arms with 360° continous Rotating Pads
- Round Pads with Spikes to handle Anode









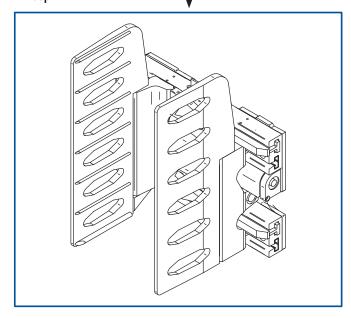
180° Forward Tipping Clamp with Flat Pads

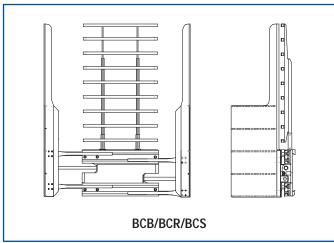


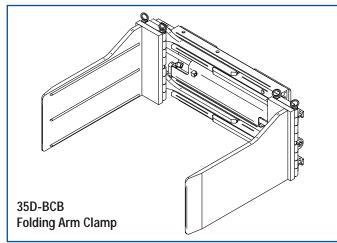


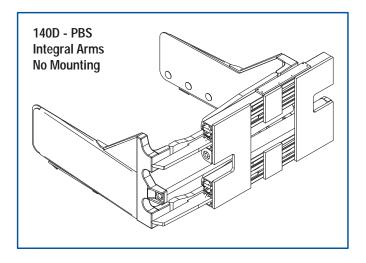
70D-PBS High Profile Bale Arms 48" High x 24" Deep

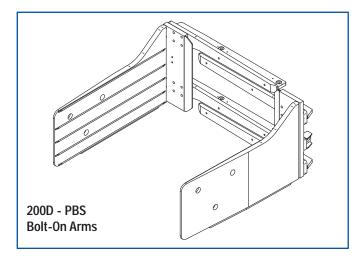
















35D-BCR-60809 Two Bale Clamps mounted on 360° Rotating Base used as a Bale Separator







# 35D-BCB / BCS









## Bale Clamps







**Bale Arms (Bat Wings)** 

**220D-PBS** 

Various Arm Designs are available to handle different size Bales.



140D- Centre Arm (Removable)



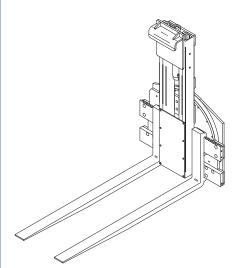
**Bale Arm Extension Rear** 

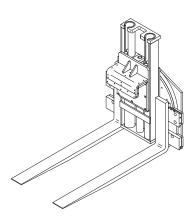


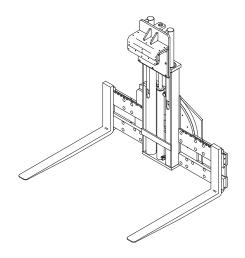
### Bin Dumpers

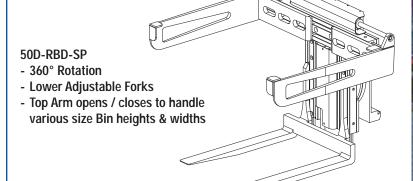


- Hydraulic Hold Down mounts in between Forks.Arm design retains Bin by locking the Bin wall.



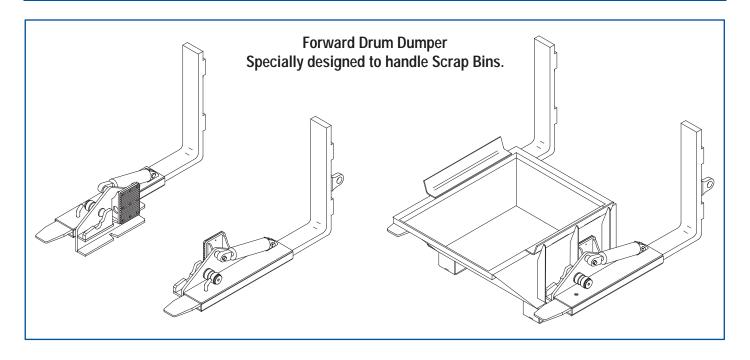














Special Hold Down Pad folds down over Bin. Pad has mesh with sliding Door. Required by customer





**Hold Down Arm Offset** 





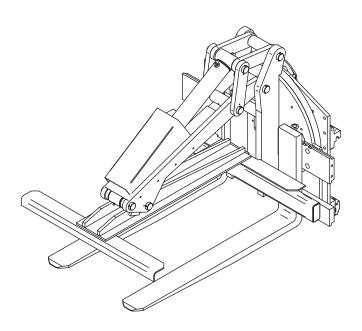




Rotator with custom Fork Assemblies and Hydraulic Hold Down Arm. Designed to empty Bins with Funnel Top.



40D-RBD-SP
Rotating Bin Dumper designed specially for the Produce Industry to handle Bins of various Vegetables and Fruits

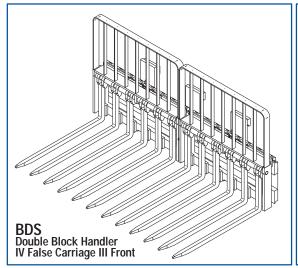


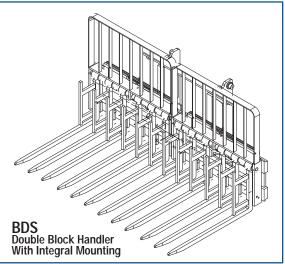


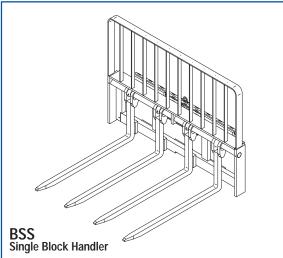


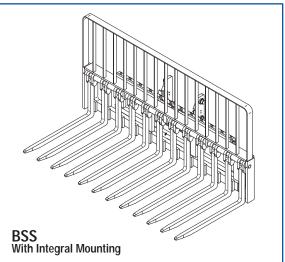
### Block Handling













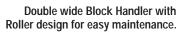








70D-CFS Fork Clamp with slip-on Rubber Face Pads to handle Concrete Bricks and Pavers.

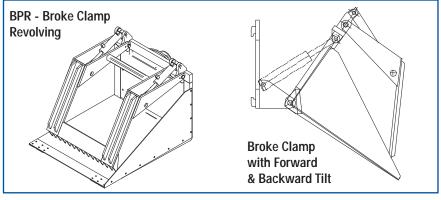




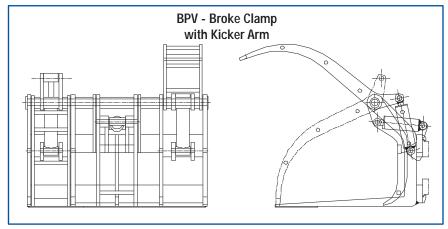


## Broke Clamps



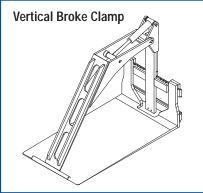




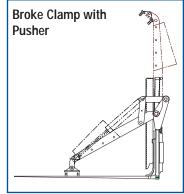










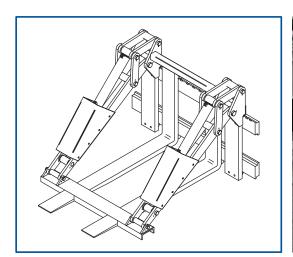










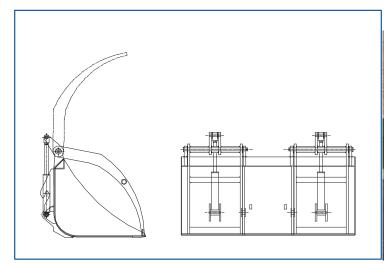














ITA Mounted Bucket with Grapple.
Grapple Arms offer Load Securing feature







**FHB - Fork Mounted** 



Buckets are custom made to width and tilt angle required.

Available as Carriage mount or Fork mounted.

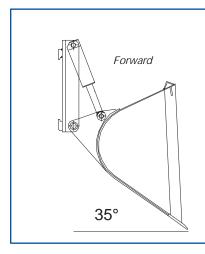
#### -Custom design Bucket with special tilt angle ITA mounted bucket

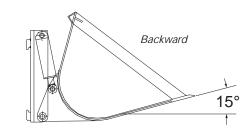


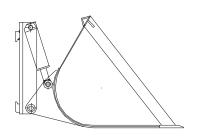












CHB - Comes with Forward and Backward Tilt

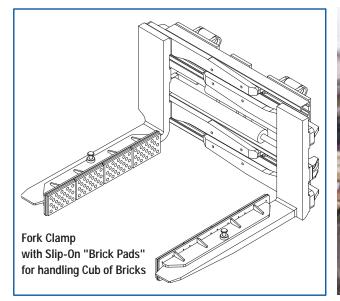
#### **ITA Mounted Bucket with Grapple**



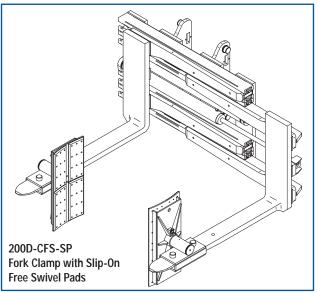


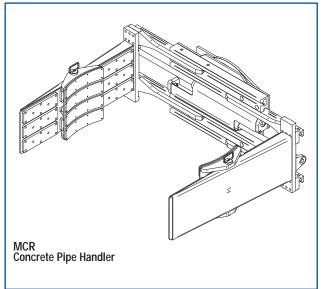
#### Concrete Structure Handlers













#### Concrete Structure Handlers



70D-MCR 300D-MCR 140D-MCR







Flat Arms for Square Concrete Structures

Curved Pads Slip-On with locking pin to handle Round Structures

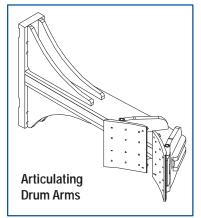
300D-MCR 200D-MCR





### Drum Handling







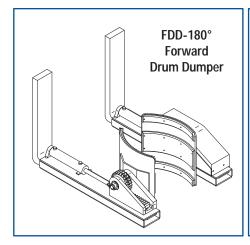
50D-DTR-SP

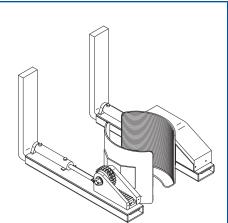
- 360° Rotation
- Special Arms with Articulating Pads to handle Various Diameter Bins

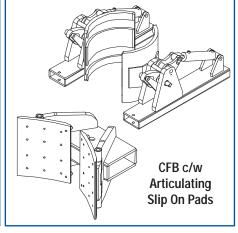


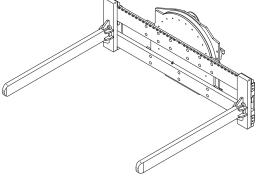






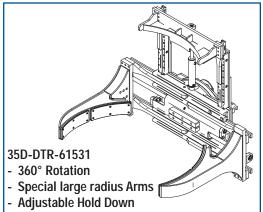






Rotator with special Arms to handle large waste bins. Arms designed to fit into side pockets.







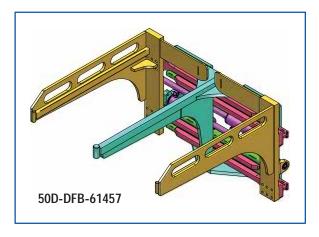




35D-DTR-SP to handle Two Drum Hinged Pads to Hand Various Diameters



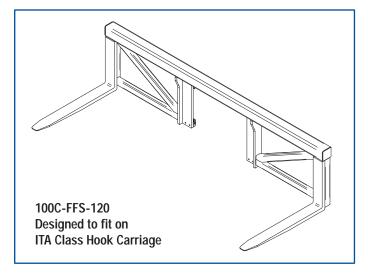
35D-FDD-13A Forward Drum Dumper

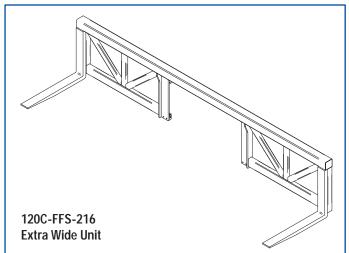




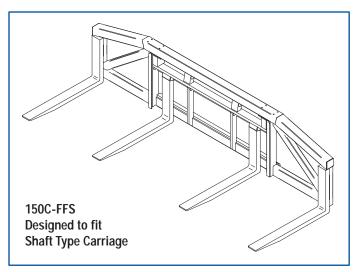
### Fixed Fork Spreaders





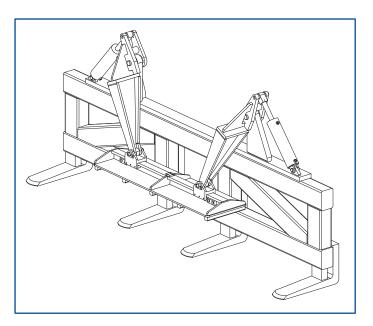


- Fixed Fork Spreaders are designed to stabilize wide loads.
- Must be used in conjunction with Truck Forks.
- Each Unit is designed to fit a specific Truck Carriage.



100C-FFS Special unit with Load Hold Down to handle stack of Steel Strips











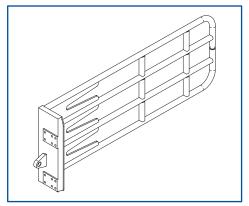






# Foam Handling





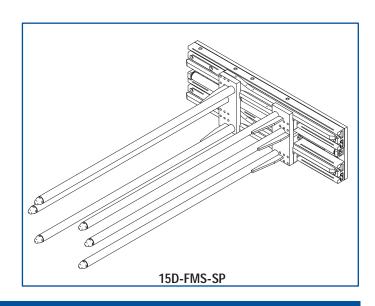


FMB - Foam Block





35D - With special tubular designed Arms to handle Foam







50D - 96" Long



50D - 48" Long



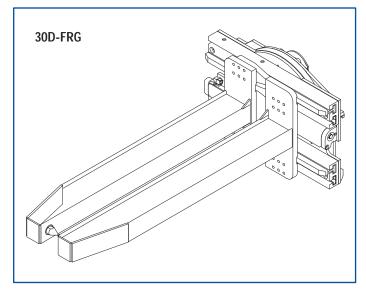
25D

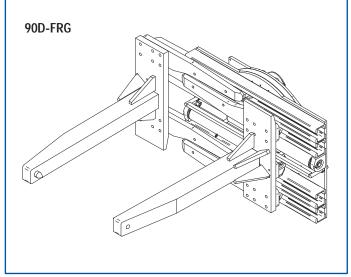


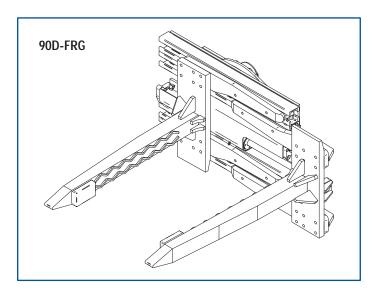


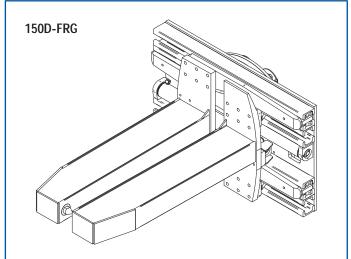
# Forging Clamps

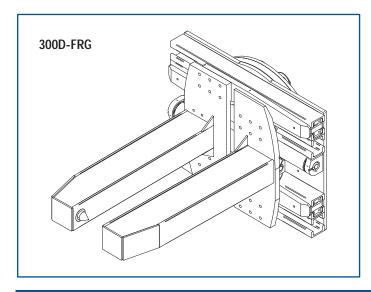




























150C-FRG-62694



35C-FRG-64000

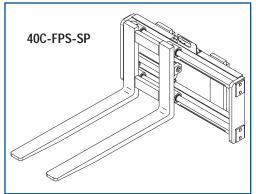


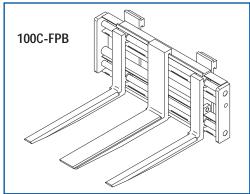


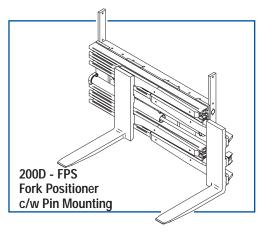


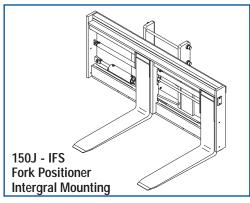
#### Fork Positioners

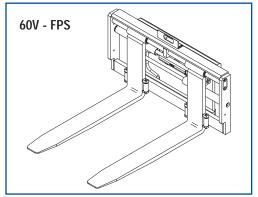


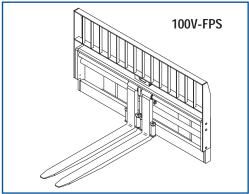


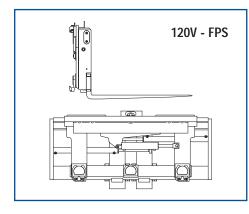














150V-FPB



"C" Spreader
Hold Down
Designed to
handle stack
of Steel plates





"C" Fork Positioner
Hold Down
Designed to
handle stack
of Steel plates

Frame Handler c/w Vertical Fork Adjustment Designed to handle Truck Frames









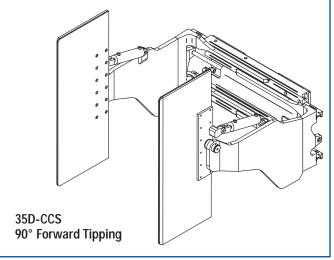


"C" Bob Cat Mounting

# Forward Dumpers

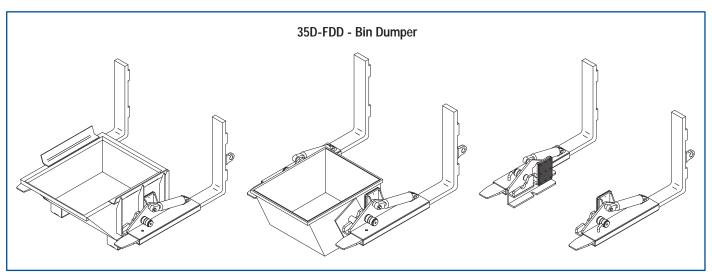














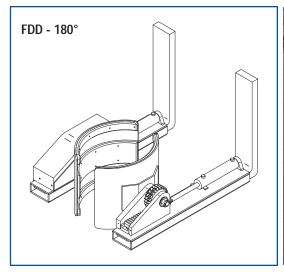


180° SST Arms on Crown





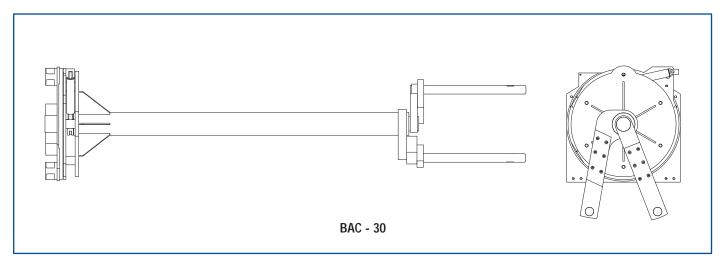


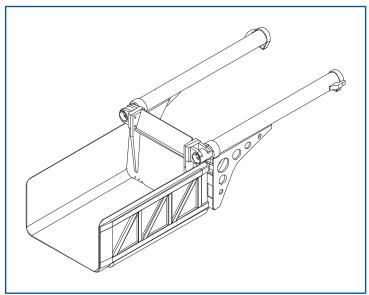




# Furnace Chargers









# Furnace Chargers





"Chrysler on Yale"

No Bucket



"Chrysler on Clark"

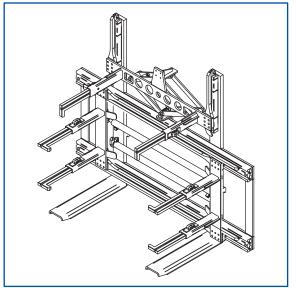




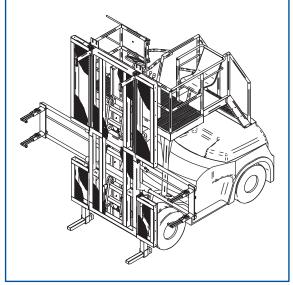


#### Glass Panel Handlers

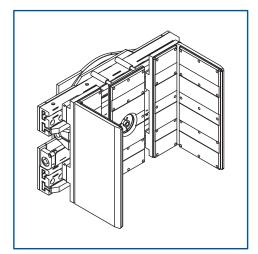




100C-MCB-SP Glass Handler



100C-MCH Glass Handler



70D-MCR-SP Glass Handler





## Glass Panel Handlers

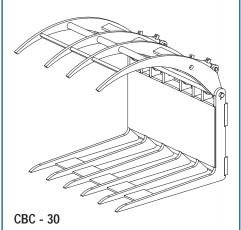


70D-MCR SP • Glass Handler Glass Adjustable Foot

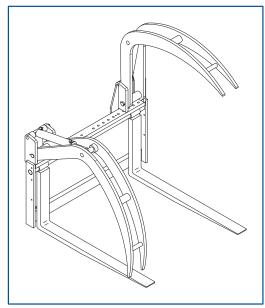
# Grapple Arm Clamps















## Grapple Arm Clamps

50C-GRP





100C-GRP-62715



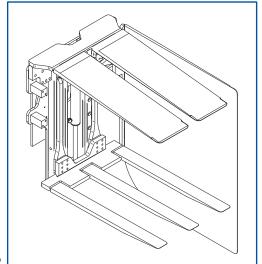


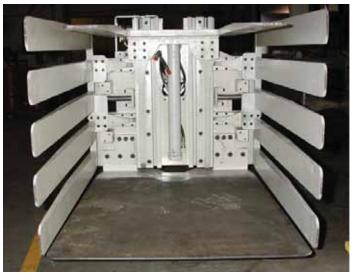


Scrap Grapple





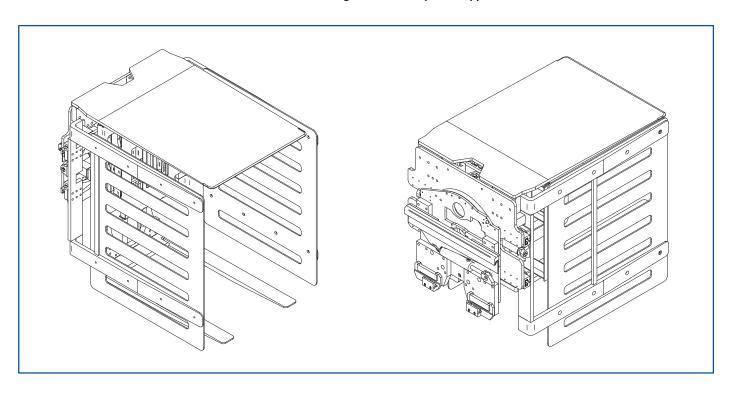




45E-IVP

The Inverta Push is a very unique attachment that can clamp, rotate, sideshift, push, pull and stabilize loads.

Each unit is custom designed to suit a specific application.







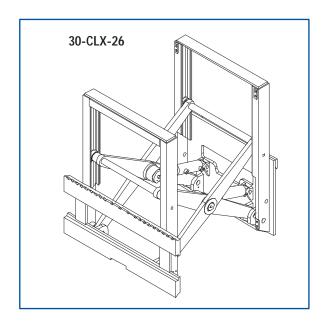


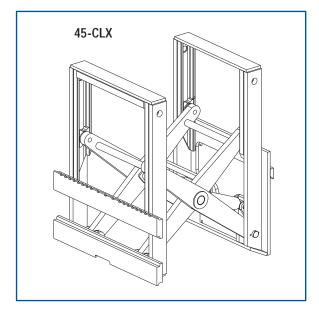


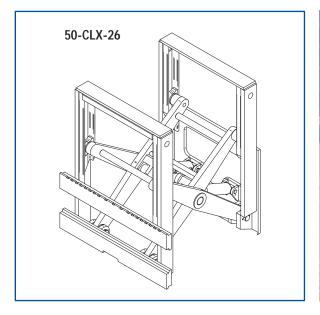










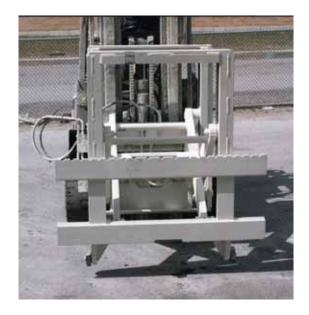




## Load Extenders











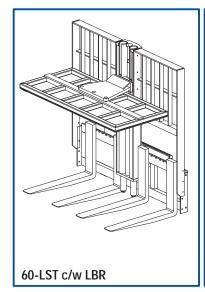


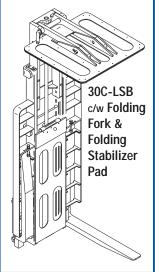




### Load Stabilizers











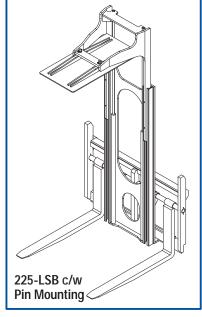
Hold Down on Independent Fork

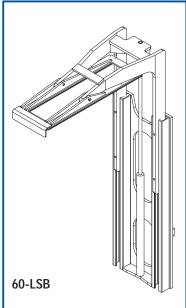




Hold Down on 70D False Carriage

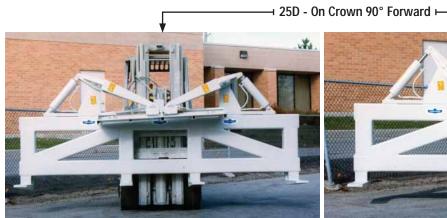






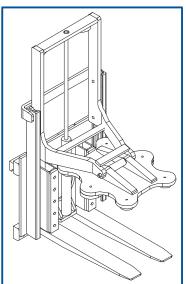


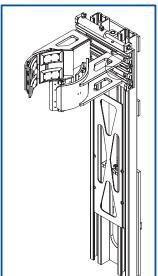






60-LSB c/w Articulating Pad







50C-LSB Transformer

**Hold Down on Single Double** 







## Load Stabilizers



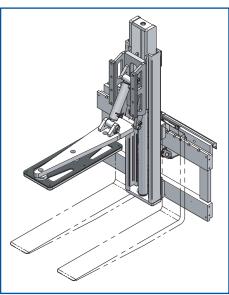
Hold Down Folding Fork



120C-LSB-61125



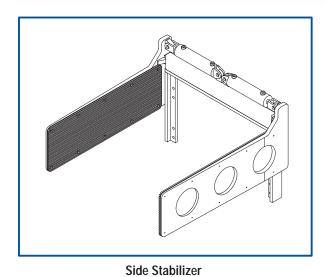


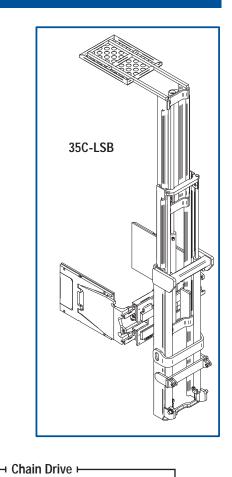












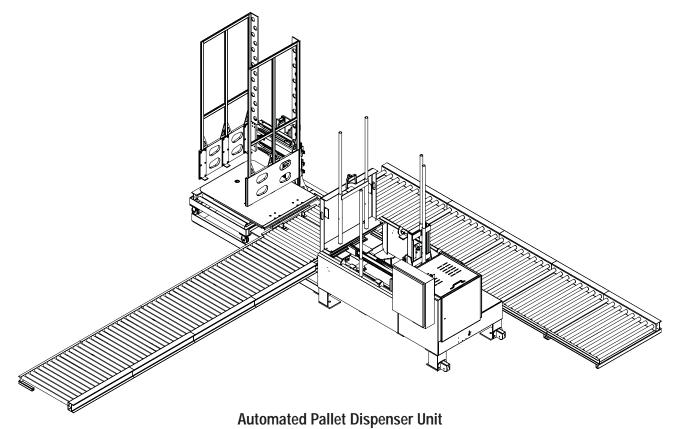






# Load Transfer Systems



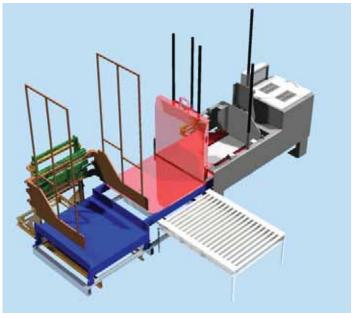




# Load Transfer Systems

### **Automated Pallet Dispenser Unit**





**Load Transfer Station** 





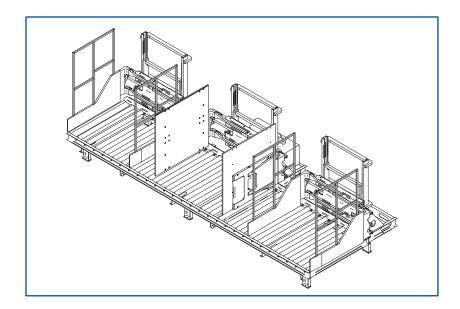


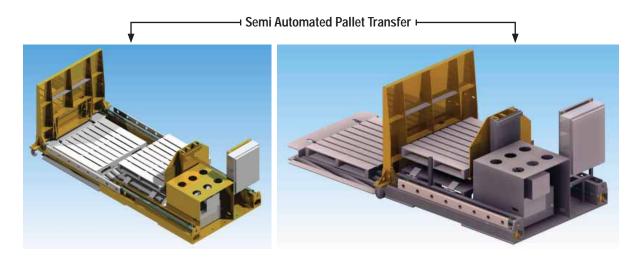


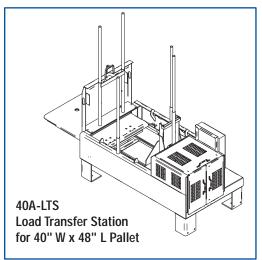
# Load Transfer Systems



Pallet Replacement System 220" Long x 50.25" Wide



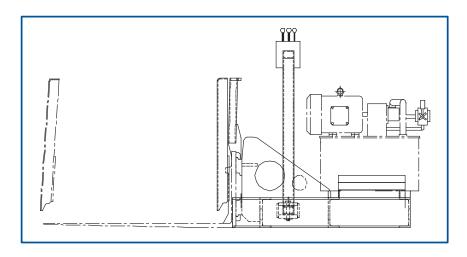








Stationary Stand with Load Push
Designed to push load from Pallet to Pallet.
Stand with Power Pack and single function controls.

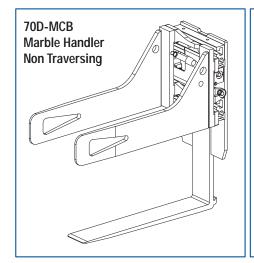


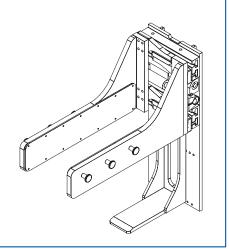


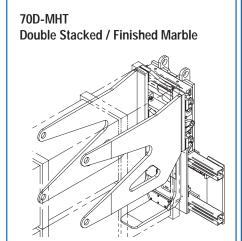


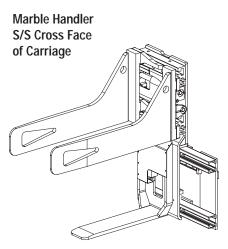
## Marble Slab Handlers











Traversing <sup>+</sup>









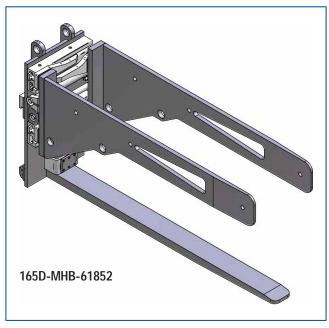






165D-MHB Special design to pick up complete load





### Pipe/Pole Hold Down

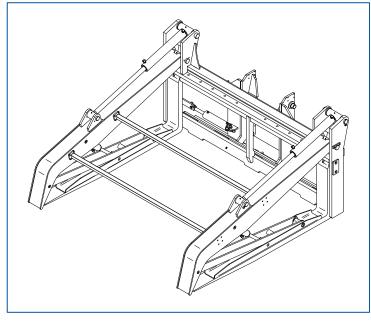


Specially designed clamping arms mounted on top of carriage. The arms fold down on the pipe/poles to secure and prevent load from rolling off or tipping sideways. When not required, the arm assembly pivots to the full vertical position so the truck can be utilized for typical loads. The hold down arm assembly consists of two sections, the main arm and the inner pad. Two hydraulic functions are required to operate the arm assembly. First function activates the main arm up and down. The second function is required to activate the inner pad which provides the clamping. This arm design offers the most versatility for handling various diameters and lengths. This type of attachment can be offered in a few different ways. As with all special application designed units, detailed load information is required to determine the features for each attachment.

#### 1. Complete Carriage with Hold Down Arms

- · Integral mounting for increased capacity.
- Designed for trucks 8,000 lbs to 36,000 lbs Capacity
- Sideshifting frame and hydraulic fork positioning available.





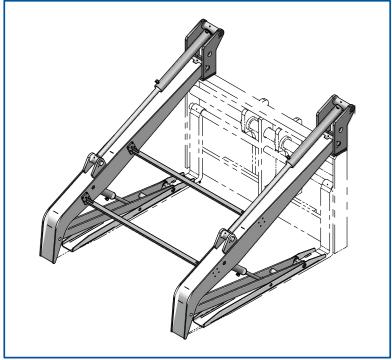




#### 2. Weld-On Hold Down Arms

• The hold down arm assembly only can be offered for field installation. Welding instructions are provided based on truck carriage details.



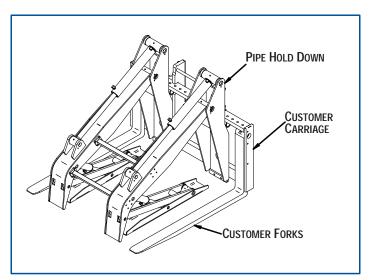


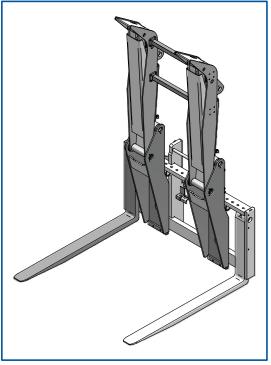
## Pipe/Pole Hold Down



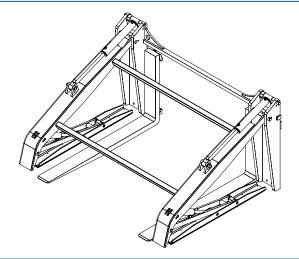
### 3. Hang-On Hold Down Arms

• The hold down arm assembly only can be offered for field installation as a hang-on to fit ITA hook type or shaft type carriages.











### 4. Single Function Pivot Arm Design

• This design offers a single function hold down arm with a pivoting bar to hold down load.





80C-PHD-63338

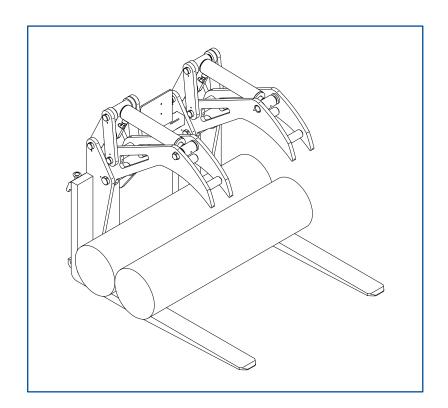


## Pipe/Pole Hold Down



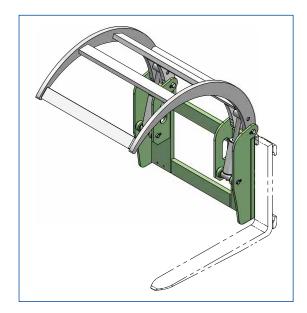
### 5. Grapple Type Arm Design

• This design offers a single function hold down arm to retain and secure load.













**Bean Pusher with Clamp** 





**Insulation Handler** 





**Pusher with Clamp** 



On Rotator







Bean Bag Pusher





Pusher & Single/ Double

**Pusher with Vertical Broke Clamp** 









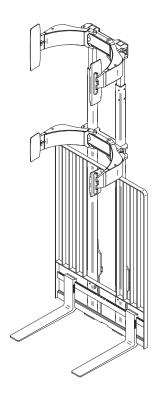
Pusher Side Stabilizer

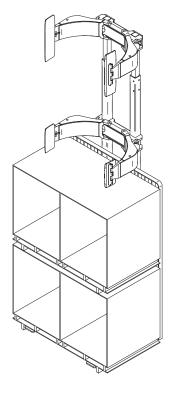


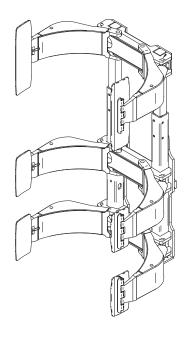
Load / Roll Tower Clamp

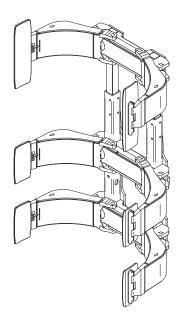


80F - TCS









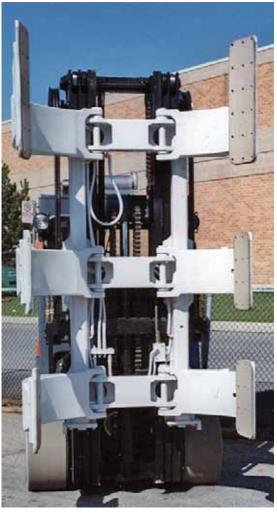
25F





Single Tower- Adjustable Top Arm





100F-RCQ 4 Roll

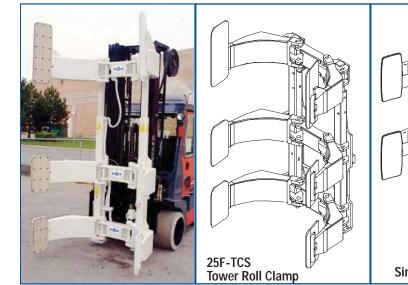


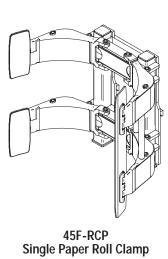
Non Rotating Split

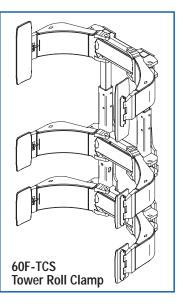


# Roll Clamps



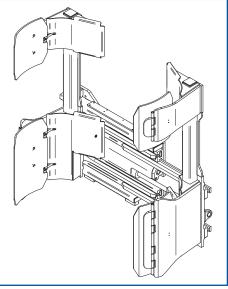




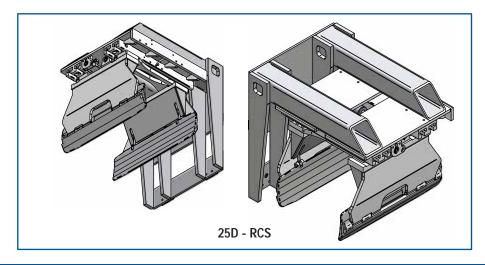


50D-RTR-36/41 2-Roll Clamp Rotating













150F - RCP



66D -RTR



80D - RTR



80D - UKD



25F - RCQ



100F - RCQ



100F - RCQ



100F - RCQ



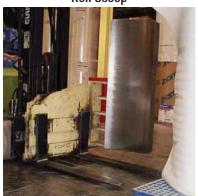
Portable Roll Slitter



Portable Roll Slitter



Roll Scoop



**Roll Guard** 







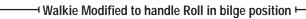


**Rotator with Side Arm** 











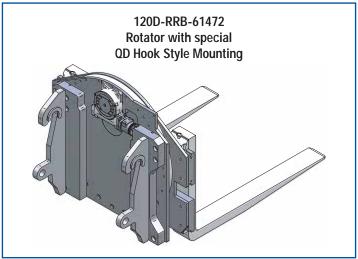












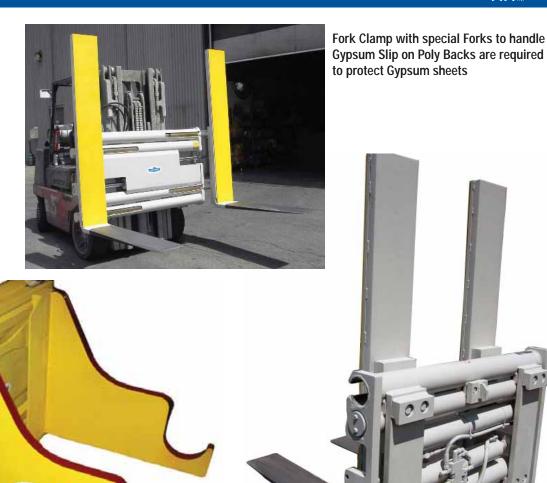






# Special Applications





Drop Bottom Box Dumper

**Mandrel Clamp** 











200D - Car Handler







## Special Applications



 $\label{eq:continuous} 100\text{C-SLP-}60024$  Slope Piler Carriage with 10° of total side tilt.

155C-SLU-61122 Slue Carriage with 6° of total in / out tilt





Tobacco → Special Attachment solely designed for handling Tobacco. Ի











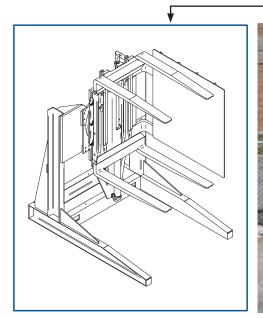
Special Lifting Blade Attachment for handling Appliances with "Folded Cap" packaging.

55C-SPC-63696 - Snow Plow Attachment.











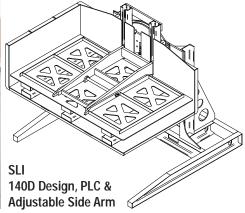






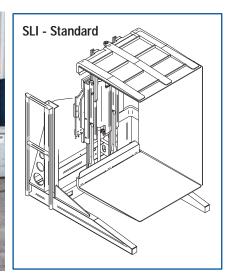








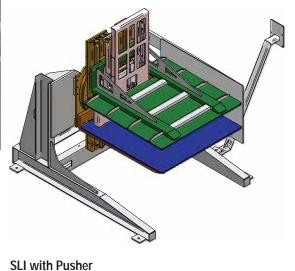








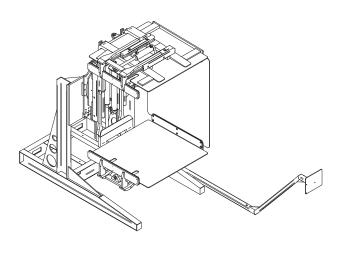








SLI Pallet Retention Pallet Retention Mechanism retains Top Pallet when load is inverted.







"Floor Loading" design allows loading and unloading using Hand Pallet Jack

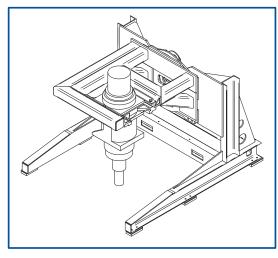












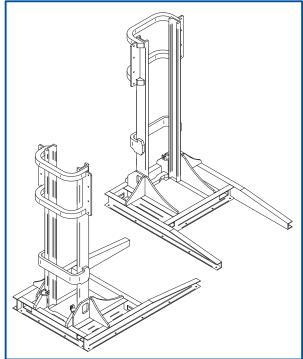
Most Stationary Load Inverter are custom designed.

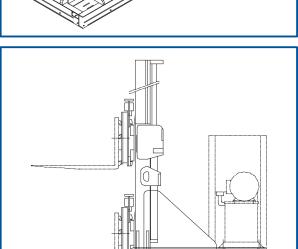
Many features are available such as:

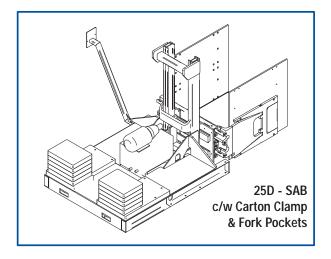
- Fully Automated Controls
  - Safety Photo Eyes
  - · Pallet Retainers
- and Adjustable Pressure Settings

# Stationary Mast Stands



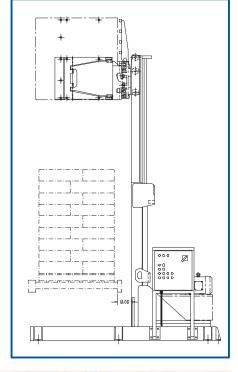








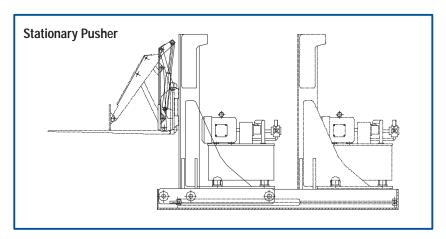




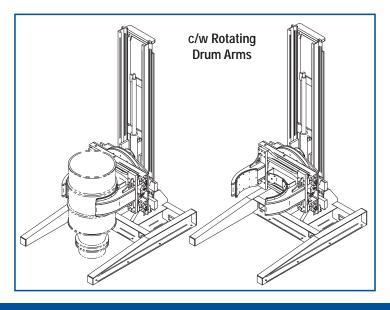






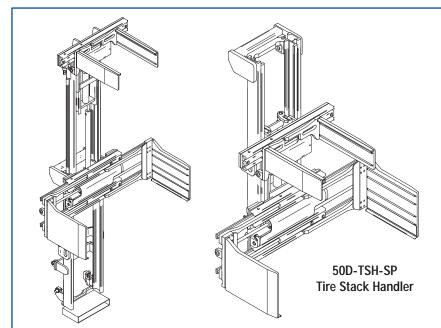






## Tire Handling



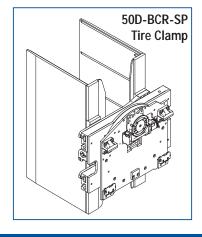


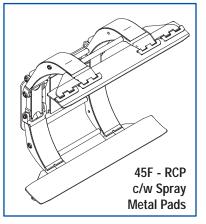
Designed to clamp down and stabilize stack of Tires for Load Trailers or Containers





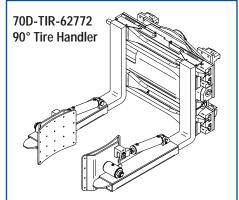


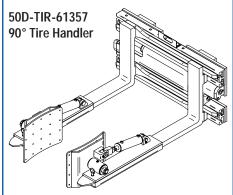


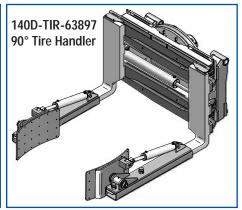


## Tire Handling















Slip On Tire Handlers





# Tire Handling





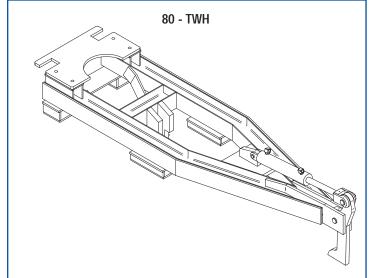




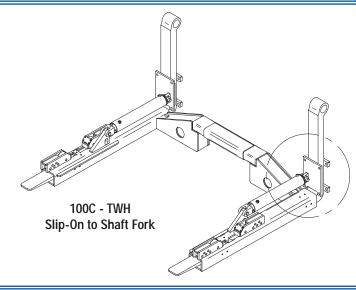
Dedicated Tire Handlers are available for capacities ranging from 6,600 lbs to 33,000 lbs. Tire and Rim combinations

## Train Wheel Handling

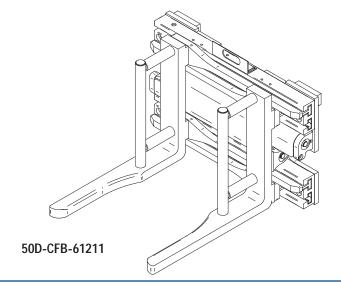


















Various designs available to wheel only, wheel axle assembly or complete drive wheel assembly.







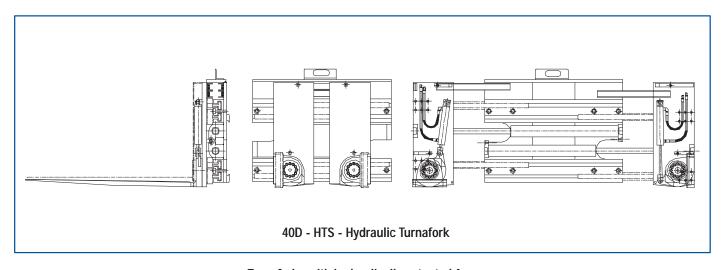




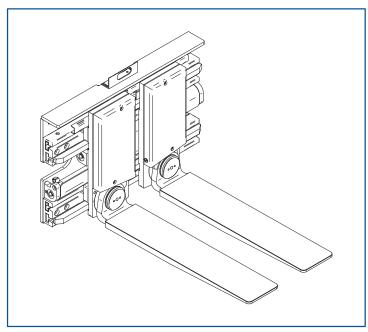


## Turnafork Clamps





Turnaforks with hydraulically actuated Arms offer the ability to position the Arms in any angle from horizontal to vertical.







35D-TMS-61735 Manual Turnafork

# Turnafork Clamps













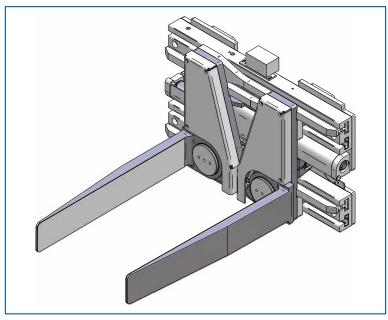






## Turnafork Clamps





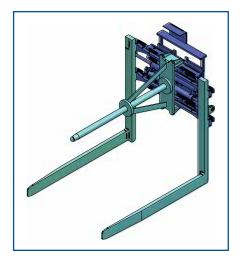
70D-HTS is the Heavy Duty version Turnafork. Custom designed Arms to handle various loads such as large Tires.

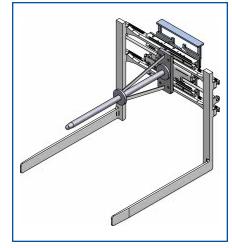








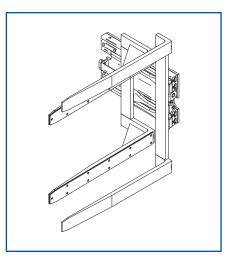




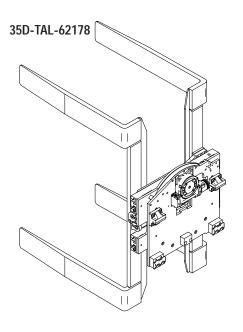


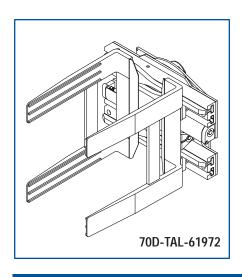
25D-TAL-63378

Most Turnaloads are designed to handle a specific load. Various Arms and features can be incorperated for any application.

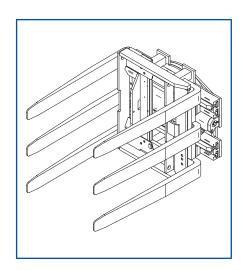




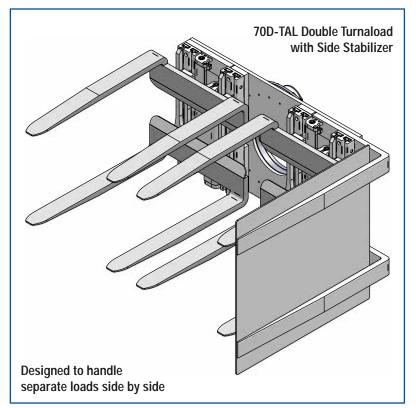


















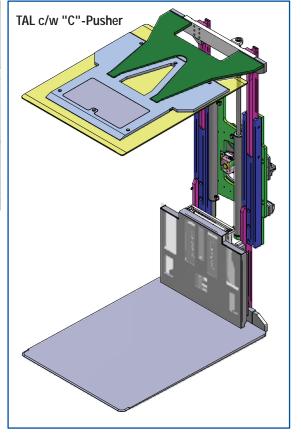














50D-TAL-SP
Designed with Articulating Arm
for handling scrap bales at recycling yard



35D-TAL-62431
Designed for handling sheets of laminate ranging from 1/16" thick to 16" Thick







Turnaload c/w Retaining Lips









Turnaload c/w One Fixed Arm





Handling stack chairs

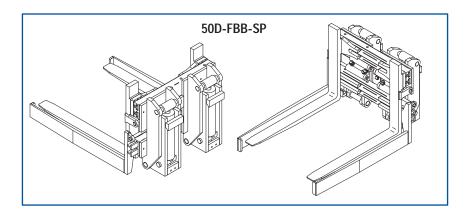






# **Upending Clamps**

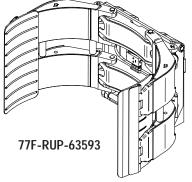






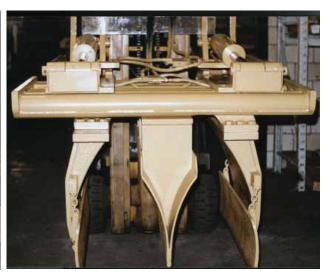






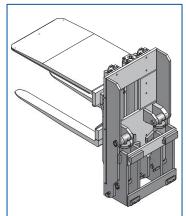
C6 Upending Roll Clamp







50D-MCU-62638





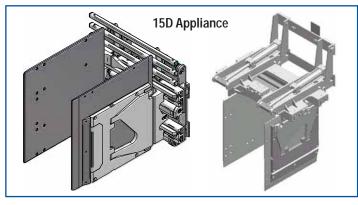


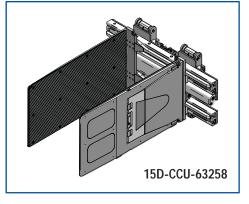






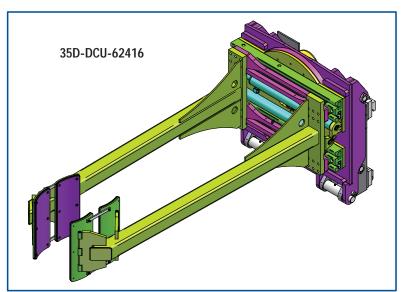






## **Upending Clamps**





Special unit that clamps, rotates and 90° forward tipping action. Also has special long arms with articulating pads for handling unique load.





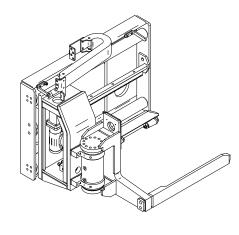


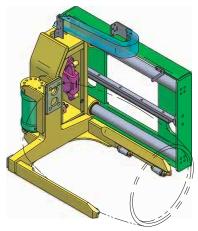


## Wine/Wooden Barrel Handling



Offers a unique method of handling wine barrels. Cradle arm assembly pivots 180° and traverses sideways





WBH-A002 Wine Barrel Handler with Cradle Arm















#### Wine/Wooden Barrel Handling

WBH-T004 Wine Barrel Handler with Top Grab Arm

